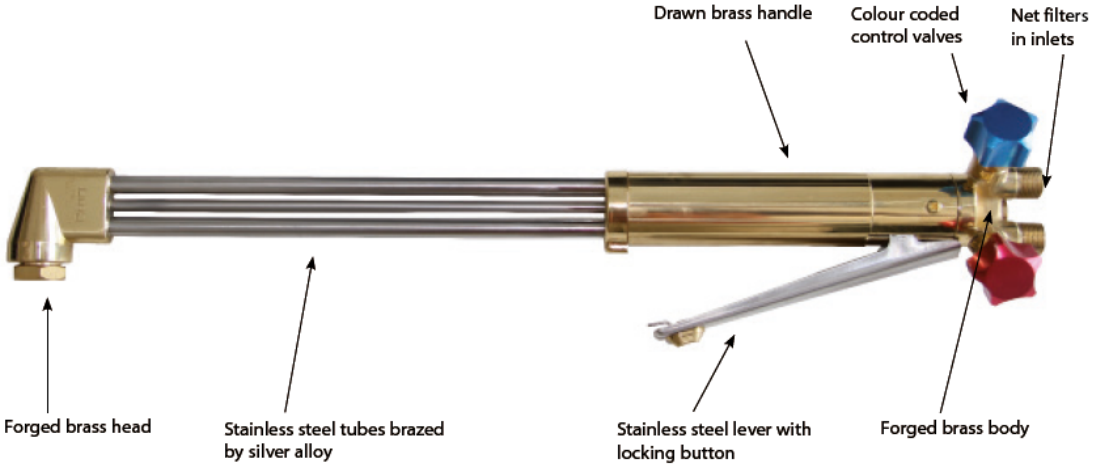
UNIVERSAL NM250

GCE cutters are engineered from solid brass stampings with silver soldered joints and provide a lightweight, well balanced, durable cutter giving reliability.
With rear mounted valves and cutting lever and round handle.
Cutter employs the nozzle mix principle, in which the combustible gas mixing is confined to the cutting nozzle. This results in a cutter which is highly resistant to backfire and flashback. A wide range of accessories are available for this cutter, such as attachments for heating, gouging, sheet metal nozzles, circle attachments, etc., to give maximum possible versatility. GCE torches and nozzles conform to EN ISO 5172.



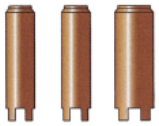
Art. Nr.	Description	Head Angles	Weight
0766225	460 mm (18")	90°	1,25 kg
0766226	700 mm (27")	90°	1,4 kg
0764510*	855 mm (33")	90°	1,5 kg
0764511*	1150 mm (45")	90°	1,8 kg

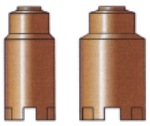
* Upper lever

TECHNICAL DATA

Hose connections:	G3/8" - G3/8" LH
Cutting capacity:	300 mm (12")
Cutting nozzles:	ANME (Acetylene) Cutting Nozzles
	PNME (Propane) Cutting Nozzles
	HA311-1 Sheet Metal Nozzles
	AGNM Gouging Nozzles
	ARCNM Rivet Cutting Nozzles
Gas:	Acetylene or Propane

SUPERHEATING NOZZLES





For use on type 3/4/5 blowpipe in conjunction with heavy duty mixer 0766253 and necks 0766254 or 0766255. Can also be used with NM250 in conjunction with superheating adaptor 0766256.
Fuel gas: Propane

Art. Nr.	Size	Output	Quantity
0769472	1H	72 000 - 163 000 Btu/H	1
0769473	2H	102 000 - 188 000 Btu/H	1
0769474	3H	183 000 - 361 000 Btu/H	1
0769475	4H	236 000 - 406 000 Btu/H	1
0769476	5H	250 000 - 618 000 Btu/H	1
0766256	Superheating adaptor for NM Cutters		1

For heating and setting data see please page 39.

HOW TO FIT A SUPERHEATING ADAPTOR

Place the "three cone end" of the superheating adaptor into the torch head and fasten using the nozzle nut.

Once the adaptor is in place screw the superheating nozzle onto the adaptor.